

RON THOMPSON MACHINERY CO. LTD.

New and Used Machine Tools

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SPECIFICATION

COLCHESTER GAP BED CENTRE LATHE

Model	TRIUMPH VS2500 x 1250mm
Serial number	LVT50GMR JA/05377
Year	Approx. 2000

CAPACITY

Distance between centres	1250mm
Swing over bed	400mm
Swing over cross slide	246mm
Swing in gap	585mm

UNIVERSAL GEARBOX

Longitudinal feeds per rev	0.018 - 1.2mm/rev
Cross feeds	0.009 - 0.6mm/rev
English pitches	(56) 2 - 56 tpi
Diametrical pitches	(20) 8-56
Metric pitches	(51) 0.2 - 14 mm
Modul pitches	(20) 0.2-3.5

HEADSTOCK

Spindle speeds (3 ranges, infinitely variable)	14 - 2500 rpm
Main motor	7.5 kW (10HP)
Spindle nose	6" D.1 Camlock
Bore through spindle	54mm

TAILSTOCK

Barrel diameter	73mm
Barrel travel	140mm
Taper of centre	No. 5 Morse

Machine complete with :-
HEIDENHAIN 2 Axis D.R.O.
3 & 4 jaw chucks.
Quick change toolpost with holders.
Taper turning (bracket missing).
Chuck guard.
Bed stop.
Coolant.

PRICE :- £7,950.00 Ex-site.

N.B.

Whilst every effort has been made to ensure that the above information is accurate it is not guaranteed.

We advise prospective purchasers to check any vital details.

Health and Safety At Work Act 1974: It is not reasonably practical for ourselves as suppliers to ensure that for your application the goods comply with requirements of the Act with respect to guarding etc. Prospective purchasers should ensure that a guarding specialist inspect the goods prior to use.