

RON THOMPSON MACHINERY CO. LTD.

New and Used Machine Tools

Unit 6 Partons Road Indus. Estate Partons Road Kings Heath Birmingham B14 6TA

Telephone +44 (0)1564-773351

www.ronthompsonmachinery.co.uk

E-Mail: sales@ronthompsonmachinery.co.uk

SPECIFICATION

BROADBENT HEAVY DUTY GAP BED CENTRE LATHE

Type	SERIES 3748	
Serial number	N/A	
CAPACITY		
Distance between centres	9140 mm	30'
Swing over bed	1041 mm	41"
Swing over saddle	813 mm	32"
Swing in gap	1575 mm	62"
HEADSTOCK		
Spindle speeds	(18) 3.3 - 360 rpm	
Spindle nose flange dia.	381 mm	15"
Spindle bore	115 mm	4 ½"
Main motor	30 kW	40 HP (To be confirmed)
FEEDS & THREADS		
Sliding feeds per/rev.	0.1 – 1.5 mm	0.004" – 0.062"
Surfacing feeds per/rev.	0.05-0.8 mm	0.002" – 0.031"
Threads per inch	(36) 1 - 28 tpi	
DP	(32) 4 to 56	
Metric pitches	(30) 1.5 – 18	
Module	(22) 0.1 - 9	
SADDLE & TOPSLIDE		
Cross slide travel	863 mm	34"
Top slide travel	381 mm	15"
TAILSTOCK		
Spindle diameter	133 mm	5 ¼"
Spindle travel	381 mm	15"
Spindle taper	6 MT	

Machine complete with :-

36" Faceplate with 4 adjustable jaws, 54" Faceplate, Taper turning attachment, Power feed to top slide, 2 x 18" 3 point steadies, 28" 3 point steady.

PRICE :- P.O.A.

N.B.

Whilst every effort has been made to ensure that the above information is accurate it is not guaranteed.

We advise prospective purchasers to check any vital details.

Health and Safety At Work Act 1974: It is not reasonably practical for ourselves as suppliers to ensure that for your application the goods comply with requirements of the Act with respect to guarding etc. Prospective purchasers should ensure that a guarding specialist inspect the goods prior to use.