

RON THOMPSON MACHINERY CO. LTD.

New and Used Machine Tools

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SPECIFICATION

BIGLIA CNC UNIVERSAL TURNING CENTRE WITH Y AXIS, LIVE TOOLING, TAILSTOCK AND BAR FEED

Model	B301/Y
Year	2004
Control system	FANUC 18i-TB.
MACHINING CAPACITY	
Bar capacity	45 mm
Max. machining dia.	220 mm
Max. machining length	380 mm
Max. swing	440 mm
Distance between centres	500 mm
SPINDLE	
Max. speed range	5000 rpm
Spindle nose	ASA 5"
Spindle bore	55 mm
Motor power	11 / 15 kW
TURRET	
Number of tools	12
Live tools, number	12
Max. speed	3000 rpm
Motor power	3.7 kW
AXES	
X-axis stroke	160 mm
Z-axis stroke	380 mm
Y-axis stroke	+60 / -40 mm
C-axis	0.001°
X-axis rapid traverse	20 m/min
Z-axis rapid traverse	24 m/min
Y-axis rapid traverse	6 m/min
C-axis rapid traverse	88 rpm
Machine size	3650 (Plus Bar Feed) x 1850 x 1950 mm High
Machine weight	4200 kg

Equipped with :-

MULIFEED 3-80N Short Magazine Bar Feed.

4 Off Live Tool Holders.

Swarf Conveyor & Swarf Bin.

Tool presetter.

Collets.

Oil skimmer, Signal Tower,

PRICE :- £32,500.00 Ex-site.

N.B.

Whilst every effort has been made to ensure that the above information is accurate it is not guaranteed.

We advise prospective purchasers to check any vital details.

Health and Safety At Work Act 1974: It is not reasonably practical for ourselves as suppliers to ensure that for your application the goods comply with requirements of the Act with respect to guarding etc. Prospective purchasers should ensure that a guarding specialist inspect the goods prior to use.