

# **RON THOMPSON MACHINERY CO. LTD.**

New and Used Machine Tools

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## **SPECIFICATION**

### **ERFURT BAD DUBEN 2 ROLL HYDRAULIC THREAD ROLLING MACHINE**

Model	UPW 12
Serial number	4691
Year	1989
Rolling force	0.5 – 12.5 tons
Max. workpiece diameter	70 mm
Min. workpiece diameter	3 mm
Length of thread plunge feed	125 mm
Length of thread through feed	2000 mm
Spindle diameter	69.85 mm
Spindle speeds (Infinitely variable)	20-90 rpm
Max. roll diameter	195 mm
Rolling spindle motor power	4 kW
High pressure gear pump motor power	1.5 kW
Weight approx.	1940 kg

Complete with:-

Work Supports, Operating Tools, 29 sets of rolls, plunge and through –  
5 x 0.8mm, 6 x 1.0mm, 8 x 1.25mm.

¼" UNC, 10-32 UNF, 10-32 UNF L/H, ¼" x 28 UNF, ¼" x 28 UNF L/H, 5/16" UNF, 3/8" UNF,  
7/16" UNF.

0.163" x 36 UNJS, ¼" UNJF, 1 ½" x 16 UNJ.

¼" BSF, 5/16" BSF, 3/8" BSF.

1/8" BSP.

2 BA, Burnishing Roll, Terry Form Roll.

10 Pairs of spacing washers, 7.8mm, 10mm, 15mm, 20mm, 30mm.

**CONDITION** :- VERY GOOD.

**PRICE** :- P.O.A.

#### **N.B.**

Whilst every effort has been made to ensure that the above information is accurate it is not guaranteed.

We advise prospective purchasers to check any vital details.

Health and Safety At Work Act 1974: It is not reasonably practical for ourselves as suppliers to ensure that for your application the goods comply with requirements of the Act with respect to guarding etc. Prospective purchasers should ensure that a guarding specialist inspect the goods prior to use.