RON THOMPSON MACHINERY CO. LTD.

New and Used Machine Tools

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SPECIFICATION

<u>LUMSDEN VERTICAL SPINDLE AUTOMATIC CONTINOUS SURFACE</u> <u>GRINDING MACHINE</u>

Type 92 ML

Serial number 92ML/149/11999

Year of manufacture 1990

Segmental wheel diameter 28" 711 mm

Segments per set 12

Table diameter and grinding capacity 48" 1219 mm
Magnetic table diameter 48" 1219 mm
Max. height of wheel to magnetic chuck 18" 457 mm

Grinding spindle speed 550 rev/min
Table speeds 18 and 6 rev/min

Automatic feed - 10 rates 0.004 to 0.040 "/min 0.1 to 1.0 mm/min

Power elevation 25 "/min 635 mm/min

 Spindle motor
 50 hp @ 960 rev/min

 Table motor
 6/2.5 hp @ 1440/480 rev/min

 Feed motor
 0.25 hp @ 1440 rev/min.

Coolant pump motor at 1440 rev/min 1 hp

Approx. floor space 14'5" x 11'0"
Approx. height of machine 10' 0"
Approx. net weight 12 tons

Machine equipped with:-48" Magnetic Chuck. Automatic sizing control.

PRICE :- £24,950.00 Ex-site.

N.B.

Whilst every effort has been made to ensure that the above information is accurate it is not guaranteed. We advise prospective purchasers to check any vital details.

Health and Safety At Work Act 1974: It is not reasonably practical for ourselves as suppliers to ensure that for your application the goods comply with requirements of the Act with respect to guarding etc. Prospective purchasers should ensure that a guarding specialist inspect the goods prior to use.