

RON THOMPSON MACHINERY CO. LTD.

New and Used Machine Tools

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SPECIFICATION

TOS UNIVERSAL CENTRE LATHE

Model	SUS 63 x 6500
Year (approx.)	1989
CAPACITY	
Distance between centres	6500 mm
Swing over bed	655 mm
Swing over cross slide	390 mm
HEADSTOCK	
Spindle speeds	(22) 9 - 1120 rpm
Main motor	18.5 kW
Bore through spindle	82 mm
UNIVERSAL GEARBOX	
Longitudinal feeds per rev	(48) 0.049 – 3.0 mm/rev.
Cross feeds	(48) 0.024 – 1.5 mm/rev.
Metric threads	(48) 0.5 – 224 mm
Whitworth threads	(48) 56 – 1 1/4
Module threads	(37) 0.25 – 56
Diametrical pitches	(48) 112 – 1.2
TAILSTOCK	
Spindle diameter	130 mm
Spindle travel	275 mm
Taper of centre	No. 6 Morse
CARRIAGES	
Cross slide travel	375 mm
Tool carrier travel	195 mm
Overall size approx.	1750 F to Bx 8670 L x 1400mm H
Weight approx.	8200 kg
Machine complete with :-	
Rapid power travel.	400mm 3-jaw chuck.
40-215mm 3 point steady.	210-390mm 3 point steady.
Boring bar holder.	Four-way toolpost.
Metric dials.	Chuck guard.

PRICE :- £24,750.00 Ex-site.

N.B.

Whilst every effort has been made to ensure that the above information is accurate it is not guaranteed.

We advise prospective purchasers to check any vital details.

Health and Safety At Work Act 1974: It is not reasonably practical for ourselves as suppliers to ensure that for your application the goods comply with requirements of the Act with respect to guarding etc. Prospective purchasers should ensure that a guarding specialist inspect the goods prior to use.