RON THOMPSON MACHINERY CO. LTD.

New and Used Machine Tools Unit 6 Partons Road Indus. Estate Partons Road Kings Heath Birmingham B14 6TA Telephone +44 (0)1564-773351 www.ronthompsonmachinery.co.uk E-Mail: sales@ronthompsonmachinery.co.uk

SPECIFICATION

XYZ SLANT BED Y AXIS CNC TURNING CENTRE

Model Year Serial number Control system	COMPACT TURN 65 LTY 2020 STP 20136 SIEMENS 828D Shop Turn
Maximum swing	400 mm
Swing over carriage cover	400 mm
Max. turned dia.	220 mm
Max. turned length	490 mm
X-axis stroke	220 mm
Y-axis stroke	70 mm
Z-axis stroke	500 mm
Spindle speed	4500 rpm
Spindle drive motor	9 kW / 12 HP (cont.) 11 kW / 15 HP (30 min).
Spindle bore	76 mm
Bar capacity	65 mm
Type of turret	12-position 30 VDI, all live.
Live tool max rpm	4500 rpm
Live tool power	4 kW
Tailstock quill diameter and travel	60 x 90 mm
Tailstock centre	MT No. 4
X & Z axis rapid traverse rate	20 m/min
Y axis rapid traverse rate	15 m/min
Machine size including conveyor	3345 L x 1800 D x 1930 H mm

Machine size including conveyo Machine weight 3345 L x 1800 D x 1930 H mm 4400 kg

Equipped with :-

LNS Alpha SL65 S Barfeed, Dia. range 6 – 65mm, Bar length 300-1500mm, Bar Plus Spindle Extension, Box slideways, Renishaw tool presetter, Programmable tailstock, Hydraulic 3 Jaw chuck, Sauter Turret, Driven and Static Toolholders, Chip conveyor & Bin, Machine Manual.

<u>PRICE</u> :- £69,500.00 Ex-site.

N.B.

Whilst every effort has been made to ensure that the above information is accurate it is not guaranteed.

We advise prospective purchasers to check any vital details.

Health and Safety At Work Act 1974: It is not reasonably practical for ourselves as suppliers to ensure that for your application the goods comply with requirements of the Act with respect to guarding etc. Prospective purchasers should ensure that a guarding specialist inspect the goods prior to use.