

RON THOMPSON MACHINERY CO. LTD.

New and Used Machine Tools

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SPECIFICATION

HARRISON CNC/MANUAL 'ULTIMATE' GAP BED CENTRE LATHE

Model	ALPHA PLUS 550S x 3000mm
Control system	GE/FANUC Alpha 21-iT
Serial number	S50119-119
Year	2000

CAPACITY

Distance between centres	3000 mm
Swing over bed	554 mm
Swing over cross slide	370 mm
Swing in gap	830 mm

ALL THREADS

Cross & Longitudinal feeds per rev	0.03 to 0.6 mm
Metric pitches to	14 mm
Imperial threads to	2 tpi
Module pitches to	3.5 MOD
Diametrical pitches to	8 DP

HEADSTOCK

Spindle speeds (3 range)	15 - 1800 rpm
Main motor	11 kW
Spindle nose	D.1-11 Camlock
Bore through spindle	104 mm

TAILSTOCK

Spindle diameter	95 mm
Spindle travel	178 mm
Taper of centre	No. 6 Morse

Machine complete with :-

315mm 3-jaw chuck.

405mm 4-jaw chuck.

PARAT High accuracy 4 way indexing quick change toolpost with holders.

Three point steady and travelling steady.

Interlocked guards, Low volt lighting, Coolant, Machine manuals.

PRICE :- £22,500.00 Ex-site.

N.B.

Whilst every effort has been made to ensure that the above information is accurate it is not guaranteed.

We advise prospective purchasers to check any vital details.

Health and Safety At Work Act 1974: It is not reasonably practical for ourselves as suppliers to ensure that for your application the goods comply with requirements of the Act with respect to guarding etc. Prospective purchasers should ensure that a guarding specialist inspect the goods prior to use.