

RON THOMPSON MACHINERY CO. LTD.

New and Used Machine Tools

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SPECIFICATION

BSA PRECISION GEARED HEAD GAP BED CENTRE LATHE

| | |
|---------------|--------------|
| Model | C6256 x 2000 |
| Serial number | 140222 |
| Year | 2011 |

CAPACITY

| | |
|--------------------------|---------|
| Swing over bed | 560 mm |
| Swing over cross slide | 355 mm |
| Swing in gap | 785 mm |
| Distance between centres | 2000 mm |

HEADSTOCK

| | |
|----------------------|--------------------|
| Spindle speeds | (12) 25 - 1600 rpm |
| Main motor | 7.5 kW |
| Spindle nose | D.1 8" Camlock |
| Bore through spindle | 80 mm |

UNIVERSAL GEARBOX

| | |
|-----------------------------|---------------------------|
| Longitudinal feeds per rev | (35) 0.059 – 1.646 mm/rev |
| Cross feeds per rev | (35) 0.020 – 0.573 mm/rev |
| Threads metric pitches | (47) 0.2 - 14 mm |
| Threads per inch | (60) 2 - 122 TPI |
| Threads Diametrical pitches | (50) 4 – 112 D.P. |
| Threads Module pitches | (39) 0.1-7 M.P. |

TAILSTOCK

| | |
|--------------------------|-------------|
| Spindle diameter | 75 mm |
| Tailstock spindle travel | 180 mm |
| Taper of centre | No. 5 Morse |

SADDLE & APRON

| | |
|-----------------------|--------|
| Cross slide travel | 316 mm |
| Compound slide travel | 130 mm |
| Leadscrew pitch | 6 mm. |

Complete with :-

2 Axis DRO, 315mm 3 Jaw Chuck, 400mm 4-jaw Chuck, 215mm Three point roller steady, Quick change toolpost with toolholders, Metric dials, Bed stop, Saddle trip stop rail, Interlocked chuck guard, Foot brake, Coolant, Levelling Pads, Toolbox, Machine manuals.

PRICE :- £8,950.00 Ex-site.

N.B.

Whilst every effort has been made to ensure that the above information is accurate it is not guaranteed.

We advise prospective purchasers to check any vital details.

Health and Safety At Work Act 1974: It is not reasonably practical for ourselves as suppliers to ensure that for your application the goods comply with requirements of the Act with respect to guarding etc. Prospective purchasers should ensure that a guarding specialist inspect the goods prior to use.