

RON THOMPSON MACHINERY CO. LTD.

Used and Re-built Machine Tools

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SPECIFICATION

HARRISON GAP BED CENTRE LATHE

Model M350 x 1500
Serial number M350 351441

CAPACITY

Distance between centres	1500 mm	60"
Height of centres	190 mm	7.5"
Swing over bed	380 mm	15"
Swing in gap	585 x 150 mm	23" x 6"
Swing over cross slide	240 mm	9.5"

UNIVERSAL GEARBOX

Longitudinal feeds per rev	(31) 0.036 – 2.4 mm/rev	0.014 - 0.096 in
Cross feeds	half long. feeds	
Metric pitches	(51) 0.2 - 14 mm	
English pitches		(56) 2 - 56 tpi
Module pitches	(20) 0.2 – 3.5 mod.	
Diametrical pitches		(20) 8 – 56 DP

HEADSTOCK

Spindle speeds	(12) 40 - 2200 rpm	
Main motor	5.5 kW	7.5 hp
Spindle nose	6" D.1 Camlock	
Bore through spindle	54 mm	2.125"

TAILSTOCK

Spindle diameter	63 mm	2.48"
Spindle travel	140 mm	5.5"
Taper of centre	No. 5 Morse	

Machine complete with :-

ANILAM Wizard D.R.O., Quick change toolpost with toolholders, 250mm 3-jaw chuck, 315mm 4-jaw chuck, 350mm Faceplate, 3 point 180mm roller steady. 2 point 100mm travelling roller steady.

Metric dials, Chuck guard, Coolant, 6mm pitch leadscrew.

PRICE :- P.O.A.

N.B.

Whilst every effort has been made to ensure that the above information is accurate it is not guaranteed.

We advise prospective purchasers to check any vital details.

Health and Safety At Work Act 1974: It is not reasonably practical for ourselves as suppliers to ensure that for your application the goods comply with requirements of the Act with respect to guarding etc. Prospective purchasers should ensure that a guarding specialist inspect the goods prior to use.