

RON THOMPSON MACHINERY CO. LTD.

New and Used Machine Tools

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SPECIFICATION

SEEDTEC TOOLROOM SURFACE GRINDING MACHINE WITH AUTOMATIC REVERSING SADDLE

Model	YSG-618AHR
Year of manufacture	1993
Serial number	82B2059

CAPACITY

Maximum grinding length x width	500 x 150 mm
Maximum distance from table surface to spindle c/l	400 mm

TABLE

Surface length	465 x 150 mm
Maximum longitudinal travel	550 mm
Maximum cross travel	177 mm

FEEDS

Table traverse speed range	1 to 25 m/min
Automatic cross feed	0.15 to 10 mm
Continuous traverse feed	1200 mm
Rapid vertical feed	220 mm/min

SPINDLE & WHEEL

Spindle drive motor	1.1 kW (1.5 hp)
Size of standard grinding wheel	205 x 13 x 31.75mm
Speed	1500/1800 r.p.m.

Overall size approx..	2110 x 1300 x 1800 H mm
Net weight	750 kg

Machine complete with :-
150 x 340mm Permanent Magnetic Chuck.
Automatic reversing saddle.
Power wheel elevation.
Coolant and dust suction.
Automatic lubrication.
Low volt light.

PRICE :- £3,950.00 Ex-site.

N.B.

Whilst every effort has been made to ensure that the above information is accurate it is not guaranteed.
We advise prospective purchasers to check any vital details.

Health and Safety At Work Act 1974: It is not reasonably practical for ourselves as suppliers to ensure that for your application the goods comply with requirements of the Act with respect to guarding etc. Prospective purchasers should ensure that a guarding specialist inspect the goods prior to use.